# WM-500A/350A 智能自动成型机 Automatic Rigid Box Forming Machine



智能自动成型机是生产很多不同尺寸的高档礼品盒的最佳设备。设计合理,性能稳定,相当于国际领先的技术水平。采用PLC可编程控制器,触摸人机界 面。最大239款不同尺寸记忆存储,最快5-10分种更换不同尺寸模具。该机的更换不同尺寸的效率比传统成型机效率高几倍,还具有自动故障诊断显示和报 警功能,操作安全保证。适用于制作高档的电子产品盒、珠宝盒等高级包装盖天地类型礼品盒。 注:纸盒的最大尺寸和最小尺寸取决于纸张的最大尺寸和 最小尺寸以及纸张的表面质量。速度将取决于不同的盒子大小和不同的纸张材料。

Intelligent automatic forming machine is the best equipment to produce many high-grade gift boxes of different sizes. Reasonable design, stable performance, equivalent to the world's leading technology level. PLC programmable controller is used to touch the man-machine interface. Maximum 239 different size memory storage, the fastest 5-10 minutes to replace different sizes of molds. The efficiency of changing different sizes of the machine is several times higher than that of the traditional forming machine. It also has the functions of automatic fault diagnosis, display and alarm, and ensures the safety of operation. Suitable for making high-end electronic product boxes, jewelry boxes and other high-end packaging cover type gift boxes.

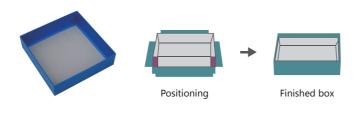
Note: The maximum and minimum sizes of cartons depend on the maximum and minimum sizes of paper and the surface quality of paper. The speed will depend on the size of the box and the paper material.

### 特点:

- 1、纸盒成型可选择不同模式对应不同的折耳长度.
- 2、整机采用PLC控制,触摸人机界面,自动化生产纸盒成型工艺,
- 3、本机有自动停止保护功能和故障显示。
- 4、最快5-10分种更换不同尺寸模具
- 5、最大239款不同尺寸记忆存储,

# Features:

- 1. Box forming can choose different modes corresponding to different folding
- 2. The whole machine is controlled by PLC, touching man-machine interface, and automatic production of box forming process.
- 3 This machine has automatic stop protection function and fault display.
- 4. Replacement of moulds of different sizes in 5-10 minutes at the fastest
- 5. Max 239 memory storage of different sizes.





# 技术参数 / Technical Parameter

| 型号         | Model                       | WM-500A                                 | WM-350A                                 |
|------------|-----------------------------|---|---|
| 纸盒最长 (L)   | Longest(L)                  | 500mm                                   | 380mm                                   |
| 纸盒最短(L)    | Shortest(L)                 | 80mm                                    | 45mm                                    |
| 纸盒最宽(W)    | Widest(W)                   | 400mm                                   | 350mm                                   |
| 纸盒最窄(W)    | Narrowest(W)                | 60mm                                    | 40mm                                    |
| 纸盒最高(H)    | Highest(H)                  | 120mm                                   | 90mm                                    |
| 纸盒最矮(H)    | Shortest(H)                 | 12mm                                    | 12mm                                    |
| 折入深度       | Folding Edges Inside Length | 10-80mm                                 | 10-70mm                                 |
| 折耳长度       | Folding Ears Length         | 10-100mm                                | 10-70mm                                 |
| 纸板厚度(T)    | Thickness of Paperboard(T)  | 1.0mm - 4.0mm                           | 1.0mm - 4.0mm                           |
| 面纸厚度(g/m²) | Thickness of Paper(g/m²)    | 80g/m <sup>2</sup> -300g/m <sup>2</sup> | 80g/m <sup>2</sup> -300g/m <sup>2</sup> |
| 速度         | Speed                       | ≤20pcs/min                              | ≤20pcs/min                              |
| 气压         | Air pressure                | 0.6-0.8MPa                              | 0.6-0.8MPa                              |
| 电源         | Voltage                     | 220V/50Hz                               | 220V/50Hz                               |
| 功率         | Power                       | 2kw                                     | 1.5kw                                   |
| 重量         | Weight                      | 1100kgs                                 | 950kgs                                  |
| 机器尺寸       | Machine Size                | L1200 * W1500 * H2200mm                 | L1100 * W1400 * H2000mm                 |